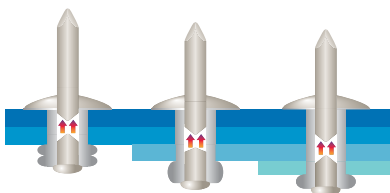


Multi-Grip Rivets

Plated Steel Rivet • Steel Mandrel

DIAMETER (MM)	HFS DESCRIPTION	BULK PART NO.**	GRIP RANGE		DRILL NO. & HOLE SIZE	H HEAD DIA NOM	E HEAD HEIGHT MAX	L RIVET LENGTH MAX		TYPICAL ULTIMATE STRENGTH (LBS.) (NEWTONS)	
			INCH	(MM)				INCH (MM)	INCH (MM)	INCH (MM)	SHEAR
STEEL BUTTONHEAD											
1/8" (.125) 3.2	SB41-42MG	M56112	.043-.156	1.1-4.0	#30 (.129-.133) (3.28-3.38)	.283 7.20	.033 .850	.355	9.0	340 1510	385 1710
5/32" (.156) 4.0	SB52-53MG	M56134	.056-.196	1.4-5.0	#20 (.160-.164) (4.06-4.16)	.319 8.10	.047 1.20	.433	11.0	440 1960	530 2360
3/16" (.187) 4.8	SB62-63MG	M56146	.047-.187	1.2-4.8	#11 (.192-.196) (4.88-4.98)	.386 9.80	.069 1.75	.405 .500	10.3 12.7	810	750
	SB63-64MG	M56147	.156-.250	4.0-6.3						3605	3335
ALUMINUM / STEEL BUTTONHEAD†											
1/8" (.125) 3.2	AB41-43MG	M56315	.031-.187	.8-4.8	#30 (.129-.133) (3.28-3.38)	.250 6.35	.037 .95	.315 .375 .438 .500	8.0 9.5 11.1 12.7	165 735	230 1025
	AB42-44MG	M56317	.046-.250	1.2-6.4							
	AB44-45MG	M56320	.156-.312	4.0-7.9							
	AB45-46MG	M56321	.216-.375	5.5-9.5							
5/32" (.156) 4.0	AB52-54MG	M56335	.046-.250	1.2-6.4	#20 (.160-.164) (4.06-4.16)	.312 7.92	.047 1.20	.375 .500 .666	9.5 12.7 16.9	255 1135	375 1670
	AB54-56MG	M56336	.156-.375	4.0-9.5							
	AB56-58MG	M56337	.250-.500	6.4-12.7							
3/16" (.187) 4.8	AB62-64MG	M56347	.062-.250	1.6-6.4	#11 (.192-.196) (4.88-4.98)	.386 9.80	.057 1.45	.406 .595 .666 .978	10.3 15.1 16.9 24.8	350 1560	530 2360
	AB63-67MG	M56351	.187-.437	4.8-11.1							
	AB66-68MG	M56352	.250-.500	6.4-12.7							
	AB610-612MG	M56359	.500-.781	12.7-19.8							
ALUMINUM / STEEL LARGE FLANGE											
1/8" (.125) 3.2	ABL42-43MG	M56314	.031-.187	.8-4.8	#30 (.129-.133) (3.28-3.38)	.325 8.25	.039 1.00	.315 .375 .438	8.0 9.5 11.1	165 735	230 1025
	ABL42-44MG	M56319	.046-.250	1.2-6.4							
	ABL44-45MG	M56322	.156-.312	4.0-7.9							
5/32" (.156) 4.0	ABL52-54MG	M56241	.062-.250	1.6-6.4	#20 (.160-.164) (4.06-4.16)	.374 9.50	.051 1.30	.375 .438 .690	9.5 11.1 17.5	255 1135	375 1670
	ABL53-55MG	M56340	.125-.312	3.2-7.9							
	ABL55-58MG	M56342	.251-.500	6.4-12.7							
3/16" (.187) 4.8	ABL62-64MG	M56350	.062-.250	1.6-6.4	#11 (.192-.196) (4.88-4.98)	.625 15.85	.069 1.75	.406 .666 .978	10.3 16.9 24.8	350 1560	530 2360
	ABL66-68MG	M56353	.250-.500	6.4-12.7							
	ABL610-612MG	M56360	.500-.781	12.7-19.8							
ALUMINUM / STEEL 120° COUNTERSUNK											
1/8" (.125) 3.2	AC43-44MG	M56318	.093-.250	2.4-6.4	#30 (.129-.133) (3.28-3.38)	.209 5.30	.029 .75	.383	9.7	155 690	206 912
5/32" (.156) 4.0	AC53-55MG	M56357	.109-.312	2.7-7.9	#20 (.160-.164) (4.06-4.16)	.252 6.40	.049 1.24	.470	11.9	255 1135	300 1670
3/16" (.187) 4.8	AC62-65MG AC66-68MG	M56361 M56362	.062-.312 .250-.500	1.6-7.9 6.4-12.7	#11 (.192-.196) (4.88-4.98)	.345 8.75	.051 1.30	.500 .690	12.7 17.5	350 1560	530 2360

†COUNTERSUNK—TOTAL LENGTH (L) INCLUDING HEAD. MILLIMETERS (MM) AND NEWTONS (N) ARE IN GREEN.
**ALSO AVAILABLE IN PACKAGED QUANTITIES. *KLIK-FAST MULTI-GRIP RIVETS CONFORM TO IFI-116.



Multi-grip rivets provide an effective and economical alternative to other, more costly methods of fastening, because one size handles the grip range capacity of up to 3 standard open end rivets. Multi-grip rivets can be used in any application requiring open end rivets, while reducing inventory requirements. Use multi-grip rivets as a standard open-end rivet — no special tool is needed.