



MATERIAL SAFETY DATA SHEET

MSDS NO. MSD-29-E

May be used to comply with OSHA Hazard Communication standard
29CFR 1910.1200 Standard must be consulted for specific requirements

Category: POLISHING COMPOUND

Date: 9/15/03

Section I

Product Name or Number (as it appears on label)
#51 / # 62 RED ROUGE POLISHING COMPOUND
PREMOLDED BARS

Emergency Telephone No. 888-457-4463

Health Rating: 1
Flammability Rating: 0
Reactivity Rating: 0
Hazard Rating: 0

Approved by: A.J. JOHNSTON

Manufacturer's Name:
Formax Manufacturing Corporation
168 Wealthy S.W. Grand Rapids MI, 49503

Manufacturer's D.U.N.S. No. : 00-535-4239

Proper Shipping Name: NMFC-48590 Scouring Compound (Cake, Paste or Liquid form N.O.I.) / Polishing Wheels 14924009/cic-70

Additional Hazard Classes (As Applicable): None Listed -- Shipping Not Regulated by D.O.T.

Chemical Family: Organic / Inorganic Mixture Reportable Quantities: None Formula: Proprietary Formula Abrasive/Grease Mixture

Section II Composition

Chemical Name	Percentage Range		Common Name	CAS No.	OSHA Permissible Exposure limit	ACGIH TLV
					15 mg/M3 (Total Dust)	10 mg/M3 (Total Dust)
TRIGLYCERIDE	18.00	16.00	ANIMAL FAT, FATTY FATTY ACIDS	61789-97-7		
TALLOW	8.00	10.00	TALLOW GLYCERIDE	67701-27-3		
ALPHA ALUMINA	10.00	8.00	ALUMINA - A/O CALCINED	1344-28-1		
FERRIC OXIDE	64.00	66.00	RED ROUGE	1309-37-1		

Formax polishing & buffing compounds are formulated with abrasives surrounded in a matrix of grease binders, waxes and / or soap / water emulsions. Ingredient ratio proportions can be and are varied to meet individual buffing needs and surface conditioning. Respirable dust and debris hazards may be created during buffing operations. Exposure limits for dust particles should not be exceeded beyond ACGIH, TLV-TWA recommend ceilings for Respirable silica and/or Tripoli dust at 0.1mg/M3.

Section III Physical and Chemical Characteristics

Boiling Point: N/A	Melting Point: 135/140°F	Specific Gravity: 1.7
Vapor Pressure: N/A	Percent volatile by Vol.: 0	Vapor density: NAIF
Evaporation Rate: NIL	Solubility in Water: Negligible	Solubility in Alcohol: Moderate
Solubility in other solvents: <u>Alkaline Cleaners or Chlorinated Solvents</u>	Appearance and odor: <u>Premolded Cake Form/Red Color/Tallow Odor</u>	

Section IV Fire and Explosion Hazard Data

Flash Point: >300 °F (Method Used) C.O.C. Flammable Limits: Not Established
Extinguishing Media: C.O.2, Dry Chemical, Foam, Water Fog.
Special Fire Fighting Procedures: Dried Polishing Compound and Buffing Wheel Lint and Debris May Make the Mix Combustible. Treat as an Oil Fire.
Explosion Potential: None for new and unused stored material.

Section VI Reactivity Data

Stability: Unstable: ___ Stable: X Condition to Avoid: Using under conditions of insufficient dust collecting systems, or Ventilation
Incompatibility (Materials to Avoid): Strong Oxidizers or Reducing Agents
Hazardous Decomposition Products: On combustion Hydrocarbons may form to produce smoke, carbon monoxide, carbon dioxide.
Hazardous Polymerization: Will not Occur: X May Occur: ___

Section V Health, First Aid and Medical Data

MSDS: SD-29-E

Primary Route(s) of Entry	Acute and Chronic Health Effects and Effects of Overexposure,	First aid and Medical Information
Inhalation (during use)	Acute - May cause coughing, shortness of breath (Dust) Chronic - May affect breathing capacity (Dust)	Remove to fresh air apply artificial respiration as needed. Obtain First Aid or Medical assistance.
Ingestion	May cause gastrointestinal disturbances, constipation or diarrhea.	Obtain First Aid or Medical assistance if needed.
Skin Contact & Absorption	Irritation of the skin may occur due to mechanical/chemical action or dermatitis reaction.	Wash skin with soap and water. Obtain First Aid and/or Medical assistance if symptoms persist.
Eye	Dust or buffing debris may irritate or damage the eyes without protection. Always wear safety glasses and/or face shield helmets when performing buffing operations. See OSHA 29 CFR 1910.122 (Safety Glasses)	Wash with large amounts of water- obtain First Aid or Medical assistance if needed.
Other potential health risks (Prolonged inhalation of dust particles may result in disabling pulmonary fibrosis.)	Symptoms might include deposits of materials in eyes, ears, nasal passages, irritation of mucus membranes. Warning: Do not breath dust of compounds containing abrasive materials without following OSHA safety and health standards for dust accumulation collection	Regular constant vigilance in Safety and Maintenance check-up programs are advised to reduce risks associated with buffing and polishing operations.

Section VI

Carcinogenicity:	NTP Not Reported	IARC Not Reported	OSHA Not Reported
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Section VII Spill or Leak Procedures

Steps to be taken in case material is released or spilled: sweep into containers; storage of buffing wheel and compound debris may contain combustible lint.
Waste disposal method: Sweep up and incinerate or dispose in accordance with Local, State and Federal regulations.
CERCLA (Superfund) reportable quantity (in LBS.) None
RCRA Hazardous waste No. (40 CFR 261.33) None
Volatile Organic Compound (VOC) (as packaged, minus water) N/A

Section VIII Special Protection Information

Respiratory protection (specify type): OSHA 24 CFR/134 NIOSH/MSHA Approved respirators for particulates from buffing debris.
Ventilation: Local Exhaust: General Room Ventilation
Mechanical (General); Recommend venting to dust collectors
Protective Gloves: Wear heavy duty work type gloves for hand protection.
Eye Protection: Wear Safety Glasses and/or Face shield helmets. See OSHA 29 CFR 1910.122 (Safety Glasses)
Other Protective Equipment: Protective work clothing, body apron or belly pads, safety shoes, as needed.
Hearing Protection: Avoid prolonged excessive noise levels created by buffing and polishing operations. See: OSHA 29 CFR 1910.215 (Hearing Protection)

Section IX Special Precautions

Precautions to be taken in handling and storing: Handle with adequate ventilation for nuisance dust when using. See OSHA 29 CFR 1910.24 (Ventilation) and 29 CFR 1910.1000 (Air Contaminants). Other precautions: Keep liquids from freezing. Store away from excessive heat.
The information and recommendations set forth herein are taken from sources believed to be accurate as of the date hereof, however, Formax Mfg. makes no warranty with respect to the accuracy of the information or the suitability of the recommendation, and assumes no liability to any user thereof.



** NAIF = no applicable information found

*** N/A = not applicable