

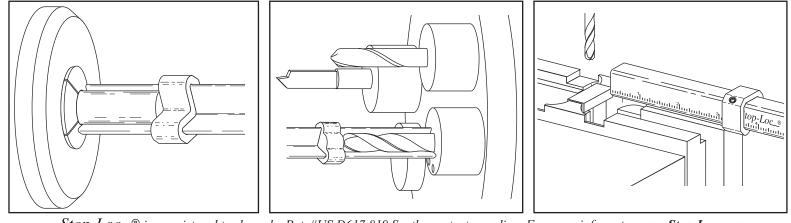
- Save Time/Money No more fixed length shop-made front collet stops.
- Indispensable For cnc or manual lathes whether manually pulling a bar through a collet/chuck or using a bar puller (first pull for each bar).
- Adjustable Precision Gage lengths up to 51/2" long.
- Versatile Can be used on all stock shapes up to 3"round, square, hex, etc.
- **Consistency** Self-centering, unobstructed viewing, and contrasting colors for user confidence by feeling/seeing that the dimension is being controlled.
- Custom Drill Stop Change dull drills (up to 3/4" dia.) in your turret.
- For Mill Vises Mill both sides of your stock without a stop in the way.
- Handy It's also a ruler for visual reference.
- Quick and Easy Just stop, lock, remove and you're ready to machine!





Stop-Loc_® 6 0 Stop-Loc_® Front Collet Stop Tool ,,,,1,,,,1,,,,1,,,,1,,,,1 **Directions** Set STEP 1: Using your calipers tail, Measured Length measure and slide the Caliper *Stop-Loc_*® adjustable stop to your desired stock length and tighten set screw (far side). Stop Collet Stock (face) STEP 2: Pull your stock out a (Spindle not little more than your shown for measured length. clarity) (measured length) TOP VIEW <u>STEP 3:</u> Grasp the *Stop-Loc_*® Collet Stop Stock and center it on your stock with the face of OC_® the stock and the stop <u>սևսևս</u>իս<u>իսի</u>ս <u>hulululul</u> touching. Hold the stock in place using your thumb (to avoid stock pullback). (,)FRONT VIEW STEP 4: Now, push the stock Collet Stop Stock back while still holding the Stop-Loc_® until it touches the collet face. Close the collet and remove the (I)Stop-Loc_®.





Stop-Loc_® is a registered trademark. Pat. #US D617,819 S, other patents pending. For more info go to: www.Stop-Loc.com