MATERIAL SAFETY DATA SHEET Page 1
PRODUCT NAME: DYKLEAN HMIS CODES: HFRP
FORMULA KEY: -8902 1 1 0 B

FINISHED GOODS: REMOVERS, CLEANERS, & THINNERS

MANUFACTURER'S NAME: ITW DYKEM

ADDRESS : 805 EAST OLD 56 HIGHWAY

OLATHE, KANSAS 66061

EMERGENCY PHONE : 800-424-9300 CHEMTREC

INFORMATION PHONE : 800-443-9536

DATE REVISED : 1/12/01

PREPARED BY : WILLIAM ZUMDOME

====== SECTION II - HAZARDOUS INGREDIENTS/SARA III INFORMATION ===

VAPOR PRESSURE WEIGHT

REPORTABLE COMPONENTS CAS NUMBER mm Hg @ TEMP PERCENT

*** NO REPORTABLE QUANTITIES OF HAZARDOUS INGREDIENTS ARE PRESENT ***

- * Indicates toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.
- ** All ingredients are listed on TSCA inventory.

====== SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS ======

BOILING RANGE: >200C SPECIFIC GRAVITY (H2O=1): 1.07 VAPOR DENSITY: (Air = 1): >1 EVAPORATION RATE: (BuAc=1): <1

SOLUBILITY IN WATER: Appreciable

APPEARANCE AND ODOR: Colorless transparent low viscosity liquid with sweet solvent odor

======= SECTION IV - FIRE AND EXPLOSION HAZARD DATA =======

FLASH POINT: >200 F

FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: 1.70 UPPER: 12.30

EXTINGUISHING MEDIA: Water Yes, CO2 Yes, Dry chemical Yes, Foam Yes, Alcohol foam Yes.

SPECIAL FIREFIGHTING PROCEDURES: Fire fighters should wear self-contained breathing apparatus in confined areas.
UNUSUAL FIRE AND EXPLOSION HAZARDS: None.

STABILITY: Chemically stable.

CONDITIONS TO AVOID: Heat, sparks, and open flames.

INCOMPATIBILITY (MATERIALS TO AVOID): Acids and strong oxidizing agents.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: Oxides of carbon.

HAZARDOUS POLYMERIZATION: Will not occur.

SKIN AND EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE: Slight irritation. SKIN ABSORPTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE: Slight irritant.

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE: May result in gastro-intestinal irritation, nausea, vomiting and diarrhea.

HEALTH HAZARDS (ACUTE AND CHRONIC):

Acute: Slight irritation.

Chronic: Effects are not known.

CARCINOGENICITY: NTP CARCINOGEN: No IARC MONOGRAPHS: No OSHA REGULATED: No ACGIH CARCINOGENICITY: No

TOXICITY DATA:

INGREDIENTS

ORAL LD50 (RAT) DERMAL LD50 (RABBIT) INHALATION LD50

N/A

EMERGENCY AND FIRST AID PROCEDURES:

EYES: Flush well with water. Contact a physician if irritation persists.

SKIN: Wash with soap and water.

INHALATION: Remove patient to fresh air. Contact a physician.

INGESTION: Do not induce vomiting. Contact a physician. If vomiting occurs, keep head below hips to prevent aspiration of liquid into lungs.

====== SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE ===== STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Prevent skin and eye contact. Use non-combustible material to confine and/or absorb. Eliminate ignition sources. Ventilate area.

WASTE DISPOSAL METHOD: Remove to a waste disposal facility operating in compliance with federal, state, and local regulations.

PROPER SHIPPING NAME: Lubricating Preparation.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: If mists are generated in the use of this product; then the following values for petroleum oils apply.

- ---ACHIG TLV/TWA = 5 mg/m3/8hr
- ---OSHA PEL/TWA = 5 mg/m3/8hr
- ---ACGIH TLV/STEL = 10 mg/m3

---'Empty' containers retain residue (liquid and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, sparks, flames, static electricity, or other sources of ignition.

OTHER PRECAUTIONS: WARNING: Many hot organic chemical vapors or mists are susceptible to sudden spontaneous combustion when mixed with air. Ignition may occur at temperatures below those published in the literature as "autoignition" or "ignition" temperatures. Ignition temperatures decrease with increasing vapor volume and vapor volume and vapor/air contact time, and are influenced by pressure changes.

Ignition of organic chemical vapors may occur at typical elevated-temperature process conditions, especially in processes operating under vacuum if subjected to sudden ingress of air, or outside process equipment operating under elevated pressure if sudden escape of vapors or mists to the atmosphere occurs.

Any proposed use of this product in elevated-temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained.

RESPIRATORY PROTECTION: None required at normal handling temperatures.
VENTILATION: Local exhaust is recommended for confined areas. General mechanical ventilation is adequate for normal use.
PROTECTIVE GLOVES: Chemical resistant rubber gloves, such as Polyvinyl chloride-coated, and other protective gear as required to minimize skin contact.
EYE PROTECTION: Safety glasses. Splash proof goggles.
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Eye bath and safety shower.
WORK/HYGIENIC PRACTICES: Follow current H.M.I S. regulations.

ITW.DYKEM bases the information and recommendations in this document on data believed to be correct. No warranty of any kind, however, is made as to the information in this document.