

SAFETY DATA SHEET

1. Identification

| Product identifier Other means of identification Recommended use Recommended restrictions Manufacturer/Importer/Supplier/ | | KT™ Is only. No other uses are advised. |
|---|---|---|
| Manufacturer | | |
| Company name Address | Master Chemical Corporation 501 West Boundary Street Perrysburg, Ohio 43551-1200 United States | |
| Telephone | 419-874-7902 | |
| Website E-mail | www.masterchemical.com info@masterchemical.com | |
| E-mail Emergency phone number | CHEMTREC | 1-800-424-9300 |

2. Hazard(s) identification

| Physical hazards | Not classified. | |
|-----------------------|-----------------------------------|----------------|
| Health hazards | Acute toxicity, oral | Not classified |
| | Acute toxicity, dermal | Not classified |
| | Skin corrosion/irritation | Category 2 |
| | Serious eye damage/eye irritation | Not classified |
| Environmental hazards | Not classified. | |
| OSHA defined hazards | Not classified. | |

Label elements



| Signal word | Warning |
|--|--|
| Hazard statement | Causes skin irritation. |
| Precautionary statement | |
| Prevention | Wash hands thoroughly after handling. Wear protective gloves. |
| Response | If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. |
| Storage | Store away from incompatible materials. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | None known. |
| Supplemental information | None. |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|-----------------|--------------------------|--------------|----------|
| TRADE SECRET* | | Proprietary* | 5 - < 10 |
| TRIETHANOLAMINE | | 102-71-6 | 5 - < 10 |
| GLYCOL ETHER | | 34590-94-8 | 1 - < 3 |

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|--------------|-----------|
| TRADE SECRET* | | Proprietary* | 1 - < 3 |
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| Other components below reportable leve | els | | 70 - < 80 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

| Inhalation | Move to fresh air. |
|--|---|
| Skin contact | Wash affected area with mild soap and water. |
| Eye contact | Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. |
| Ingestion | In the unlikely event of swallowing contact a physician or poison control center. |
| Most important symptoms/effects, acute and delayed | None known. |
| General information | Get medical attention, if needed. |
| 5. Fire-fighting measures | |
| Suitable extinguishing media | Dry chemical, CO2, water spray or alcohol resistant foam. Use fire-extinguishing media appropriate for surrounding materials. |
| Unsuitable extinguishing media | Do not use a solid water stream as it may scatter and spread fire. |

Specific hazards arising from No unusual fire or explosion hazards noted. the chemical

Special protective equipment Use standard firefighting procedures and consider the hazards of other involved materials. and precautions for firefighters

6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures | For personal protection, see section 8 of the SDS. Keep unnecessary personnel away. Use personal protective equipment as required. |
|---|--|
| Methods and materials for containment and cleaning up | Soak up with inert absorbent material. Clean up in accordance with all applicable regulations. |

7. Handling and storage

Precautions for safe handling Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Do not taste or swallow. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities Store in a closed container. The product is stable and non-reactive under normal conditions of use, storage and transport. Store in a dry place.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Туре | Value | |
|----------------------------------|------|-----------|--|
| GLYCOL ETHER (CAS 34590-94-8) | PEL | 600 mg/m3 | |
| | | 100 ppm | |
| US. ACGIH Threshold Limit Values | 6 | | |
| Components | Туре | Value | |
| GLYCOL ETHER (CAS 34590-94-8) | STEL | 150 ppm | |
| | TWA | 100 ppm | |
| TRIETHANOLAMINE (CAS 102-71-6) | TWA | 5 mg/m3 | |

| US. NIOSH: Pocket Guide Components | e to Chemical Hazards Type | Value |
|--|--|--|
| GLYCOL ETHER (CAS 34590-94-8) | STEL | 900 mg/m3 |
| , | | 150 ppm |
| | TWA | 600 mg/m3 |
| | | 100 ppm |
| posure guidelines | | |
| US - California OELs: Ski | n designation | |
| GLYCOL ETHER (CAS | S 34590-94-8) | Can be absorbed through the skin. |
| US - Tennessee OELs: SI | kin designation | Ũ |
| GLYCOL ETHER (CAS | S 34590-94-8) | Can be absorbed through the skin. |
| US ACGIH Threshold Lim | it Values: Skin designation | - |
| GLYCOL ETHER (CAS | S 34590-94-8) | Can be absorbed through the skin. |
| US NIOSH Pocket Guide | to Chemical Hazards: Skin de | esignation |
| GLYCOL ETHER (CAS US. OSHA Table Z-1 Limi | S 34590-94-8) t <mark>s for Air Contaminants (29 C</mark> | Can be absorbed through the skin. FR 1910.1000) |
| GLYCOL ETHER (CAS | S 34590-94-8) | Can be absorbed through the skin. |
| ppropriate engineering ontrols | should be matched to con or other engineering contr exposure limits have not b | typically 10 air changes per hour) should be used. Ventilation rates ditions. If applicable, use process enclosures, local exhaust ventilation ols to maintain airborne levels below recommended exposure limits. I been established, maintain airborne levels to an acceptable level. Eye ency shower must be available when handling this product. |
| dividual protection measure | es, such as personal protecti | ve equipment |
| Eye/face protection | Safety glasses. | |
| Skin protection | | |
| Hand protection | Wear appropriate chemica | al resistant gloves. |
| Respiratory protection | | ilation, wear suitable respiratory equipment. |
| eneral hygiene onsiderations | | sonal hygiene measures, such as washing after handling the material g, and/or smoking. Routinely wash work clothing and protective taminants. |
| . Physical and chemica | al properties | |
| - Pooranoo | | |

| Appearance | |
|---|------------------------|
| Physical state | Liquid. |
| Color | Straw yellow |
| Odor | Slight |
| Odor threshold | Not available. |
| рН | 10.5 - 11.5 |
| Melting point/freezing point | 18.32 °F (-7.6 °C) |
| Initial boiling point and boiling range | 210.02 °F (98.9 °C) |
| Flash point | > 199.9 °F (> 93.3 °C) |
| Evaporation rate | < 1 BuAc |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or expl | osive limits |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |

Material name: Master STAGES™ Whamex XT™

| Solubility(ies) | |
|--|----------------|
| Solubility (water) | Soluble |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Flash point class | ASTM D93-08 |
| pH in aqueous solution | 9.8 - 10.5 |
| Specific gravity | 1.021 - 1.129 |

10. Stability and reactivity

| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
|---------------------------------------|---|
| Chemical stability | Stable at normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. |
| Incompatible materials | Strong acids. Powerful oxidizers. |
| Hazardous decomposition products | To avoid thermal decomposition, do not overheat. |

11. Toxicological information

Information on possible routes of exposure

| Inhalation | No adverse effects due to inhalation are expected. | |
|--|--|--|
| Skin contact | May be irritating to the skin. | |
| Eye contact | Not classified. | |
| Ingestion | Expected to be a low ingestion hazard. | |
| Symptoms related to the physical, chemical and | May be irritating to the skin. | |

toxicological characteristics

Information on toxicological effects

| Acute toxicity | Not classified. | |
|---------------------------------------|---|---|
| Product | Species | Test Results |
| Master STAGES™ Whamex XT [⊤] | Μ | |
| Acute | | |
| Dermal | | |
| LD50 | Rabbit | > 2000, mg/kg |
| Inhalation | | |
| LC50 | Rat | > 200, mg/l |
| Oral | | |
| LD50 | Rat | > 5000, mg/kg |
| Skin corrosion/irritation | May be irritating to the skin. | |
| Serious eye damage/eye irritation | Not classified. | |
| Respiratory or skin sensitizatio | n | |
| Respiratory sensitization | Classification not possible. Not a respi | ratory sensitizer. |
| Skin sensitization | This product is not expected to cause a | skin sensitization. |
| Germ cell mutagenicity | No data available to indicate product o mutagenic or genotoxic. | r any components present at greater than 0.1% are |
| Carcinogenicity | This product is not considered to be a | carcinogen by IARC, ACGIH, NTP, or OSHA. |
| OSHA Specifically Regulat | ed Substances (29 CFR 1910.1001-1050 | |
| Not listed. | | |

| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. |
|---|--|
| Specific target organ toxicity - single exposure | Classification not possible. |
| Specific target organ toxicity - repeated exposure | Classification not possible. |
| Aspiration hazard | Classification not possible. Not an aspiration hazard. |
| Chronic effects | None known. |
| | |

12. Ecological information

| Ecotoxicity | Not available. |
|-------------------------------|---|
| Persistence and degradability | No data is available on the degradability of this product. |
| Bioaccumulative potential | No data available. |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

| Disposal instructions | Dispose of contents/container in accordance with local/regional/national/international regulations. |
|--|---|
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. |
| Contaminated packaging | Empty containers should be taken to an approved waste handling site for recycling or disposal. Follow precautions for safe handling described in this safety data sheet. |

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

Superfund Amendments and Reauthorization Act of 1986 (SARA)

| Immediate Hazard - Yes |
|------------------------|
| Delayed Hazard - No |
| Fire Hazard - No |
| Pressure Hazard - No |
| Reactivity Hazard - No |
| |

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No chemical SARA 313 (TRI reporting) Not regulated.

Other federal regulations

 Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) Not regulated.

US state regulations

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|---|------------------------|
| Canada | Domestic Substances List (DSL) | No |
| Canada | Non-Domestic Substances List (NDSL) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| Issue date | 08-10-2015 |
|------------|--|
| Version # | 01 |
| Disclaimer | The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Master Chemical Corporation cannot anticipate all conditions under which this information and its product, or the products of other |

loss, injury, damage or expense due to improper use.

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