ULTRA QUARTZ RESIN

This product appears in the following stock number(s):
13550

Last revised: 11/06/01
Printed: 12/20/2001

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Tradename: ULTRA QUARTZ RESIN
Product Identifier: EPOXY RESIN
General use: This information applies to the resin component of the two-part kit; handle freshly-mixed resin and hardener as recommended for the hardener. After curing, the product is not hazardous.
Chemical family: Epoxy resin

MANUFACTURER
ITW Devcon
30 Endicott St.
Danvers, MA 01923

EMERGENCY INFORMATION
Emergency telephone number
(CHEMTREC): (800) 424-9300
Other Calls: (978) 777-1100

2. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS CONSTITUENTS **Exposure limits**

Constituent	Abbr.	CAS No.	Weight percent	ACGIH TLV	OSHA PEL	Other Limits
Bisphenol A diglycidyl ether resin	DGEBPA	25068386	> 75	n/e	n/e	n/e
Alkyl Glycidyl Ether		68609972	< 25	n/e	n/e	n/e

"TLV" means the Threshold Limit Value exposure (eight-hour, time-weighted average, unless otherwise noted) established by the American Conference of Governmental Industrial Hygienists. "STEL" indicates a short-term exposure limit. "PEL" indicates the OSHA Permissible Exposure Limit."n/e" indicates that no exposure limit has been established. An asterisk (*) indicates a substance whose identity is a trade secret of our supplier and unknown to us.

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance, form, odor: viscous liquid with little odor.

WARNING! Eye and skin irritant. Potential skin sensitizer.

Potential health effects

Primary routes of exposure: ☒ Skin contact ☐ Skin absorption ☒ Eye contact ☐ Inhalation ☐ Ingestion

Symptoms of acute overexposure:

Skin: Moderate irritant. Contact at elevated temperatures can cause thermal burns which may result in permanent damage. May cause skin sensitization (itching, redness, rashes, hives, burning, swelling).

Eyes: Moderate irritant (stinging, burning sensation, tearing, redness, swelling). Contact at elevated temperatures can cause thermal burns which may result in permanent damage or blindness.

Inhalation:
The low vapor pressure of the resin makes inhalation unlikely in normal use. In applications where vapors (caused by high temperature) or mists (caused by mixing) are created, breathing may cause a mild burning sensation in the nose, throat and lungs.

Ingestion:
Acute oral toxicity is low. May cause gastric distress (nausea, vomiting, diarrhea).

Effects of chronic overexposure:
Prolonged or repeated skin contact may cause sensitization, with itching, swelling, or rashes on later exposure.

Carcinogenicity -- OSHA regulated: No **ACGIH: No** **National Toxicology Program: No**
International Agency for Research on Cancer: No
Cancer-suspect constituent(s) : None

Medical conditions which may be aggravated by exposure:
Preexisting eye and skin disorders (e.g. eczema). Development of preexisting skin or lung allergy symptoms may increase.

Other effects:
See section 11.

4. FIRST AID MEASURES

First aid for eyes:
Flush eye with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids. Get immediate medical attention.

First aid for skin:
Immediately remove contaminated clothing and excess contaminant. Flush skin with water for at least 15 minutes. Wash thoroughly with soap and warm water. Consult a physician if irritation develops.

First aid for inhalation:
Remove patient to fresh air. Administer oxygen if breathing is difficult. Get medical attention if symptoms persist.

First aid for ingestion:
Do NOT induce vomiting. Rinse mouth out with water, then sip water to remove taste from mouth. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips (if sitting) or to the side (if lying down) to prevent aspiration. Get medical attention.

5. FIRE FIGHTING MEASURES

Extinguishing media:
☐ Water ☒ Carbon dioxide ☒ Dry chemical ☒ Foam ☐ Alcohol foam

Flash Point (°F): > 300 **Method:** estimate

Explosive limits in air (percent) -- Lower: n/d **Upper:** n/d

Special firefighting procedures:
Material will not burn unless preheated. Do not enter confined space without full bunker gear. Firefighters should wear self-contained breathing apparatus and protective clothing. Cool fire exposed containers with water.

Unusual fire and explosion hazards:
Heating above 300 deg F in the presence of air may cause slow oxidative decomposition and above 500 deg F may cause polymerization. Personnel in vicinity and downwind should be evacuated.

Hazardous products of combustion:
When heated to decomposition it emits fumes of Cl- , carbon monoxide, other fumes and vapors varying in composition and toxicity.

6. ACCIDENTAL RELEASE MEASURES

Spill control:

Avoid personal contact. Eliminate ignition sources. Ventilate area.

Containment:

Dike, contain and absorb with clay, sand or other suitable material.

Cleanup:

For large spills, pump to storage/salvage vessels. Soak up residue with an absorbent such as clay, sand, or other suitable material and dispose of properly. Flush area with water to remove trace residue.

Special procedures:

Prevent spill from entering drainage/sewer systems, waterways, and surface waters. Collect run-off water and transfer to drums or tanks for later disposal. Notify local health authorities and other appropriate agencies if such contamination occurs.

7. HANDLING AND STORAGE

Handling precautions:

Avoid contact with skin, eyes, or clothing. Wash thoroughly with soap and water after using and particularly before eating, drinking, smoking, applying cosmetics, or using toilet facilities.
Launder contaminated clothing and protective gear before reuse. Discard contaminated leather articles.
Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product.

Storage:

Store in a cool, dry area away from high temperatures and flames.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

Ventilation :

Use ventilation that is adequate to keep employee exposure to airborne concentrations below exposure limits (or to the lowest feasible levels when limits have not been established). Although good general mechanical ventilation is usually adequate for most industrial applications, local exhaust ventilation is preferred (see ACGIH - Industrial Ventilation). Local exhaust may be required for confined areas (see OSHA 1910.146).

Other engineering controls :

Have emergency shower and eye wash available.

Personal protective equipment

Eye and face protection:

Chemical goggles if liquid contact is likely, or Safety glasses with side shields.

Skin protection:

Chemical-resistant gloves and other gear as required to prevent skin contact.

Respiratory protection:

None needed in normal use with proper ventilation. In poorly ventilated areas use NIOSH approved organic vapor cartidge respirator for uncured resin, dust/particle respirator during grinding/sanding operations for cured resin, or fresh airline respirator as exposure levels dictate (see OSHA 1910.134).

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity:	1.1-1.3	**Boiling point (°F):**	>500
Melting point (°F):	n/d	**Vapor density (air = 1):**	>1
Vapor pressure (mmHg):	0.03 mm Hg at 171 °F	**Evaporation rate (butyl acetate = 1):**	<<1
VOC (grams/liter):	0	**Solubility in water:**	Negligible
Percent volatile by volume:	0	**pH (5% solution or slurry in water):**	neutral
Percent solids by weight:	100		

10. STABILITY AND REACTIVITY

This material is chemically stable. Hazardous polymerization will not occur.

Conditions to avoid :
Open flame and extreme heat

Incompatible materials:
Strong Lewis or mineral acids, strong oxidizing agents, strong mineral and organic bases (esp. primary and secondary aliphatic amines). Sodium or calcium hypochlorite. Peroxides.

Hazardous products of decomposition:
Oxides of carbon; aldehydes, acids and other organic substances may be formed during combustion or elevated temperature (>500 deg F) degradation.

Conditions under which hazardous polymerization may occur:
Heat is generated when resin is mixed with curing agents; Run-a-way cure reactions may char and decompose the resin, generating unidentified fumes and vapors which may be toxic.

11. TOXICOLOGICAL INFORMATION

Acute oral effects: LD50 (rat): > 10 g/kg

Acute dermal effects: LD50 (rabbit): > 4.5 g/kg

Acute inhalation effects: LC50 (rat): Not available. Exposure: hours.

Eye irritation:
Not available.

Subchronic effects:
Alkyl Glycidyl Ether: a 20 day exposure to rabbit skin to 2 ml of 5% solution/kg/day showed no histological evidence of toxicity.

Carcinogenicity, teratogenicity, and mutagenicity:
1) MUTAGENICITY: Liquid resins based on diglycidyl ether of Bisphenol A (DGEBPA), have proved to be inactive

when tested by in vivo mutagenicity assays. These resins have shown activity in in vitro microbial mutagenicity screening and have produced chromosomal aberrations in cultured rat liver cells. The significance of these tests to man is unknown. 2) CARCINOGENICITY: Recent 2-year bioassays in rats and mice exposed by the dermal route to DGEBPA yielded no evidence of carcinogenicity to the skin or any other organs. This study clarifies prior equivocal results from a 2-year mouse skin painting study, which were suggestive, but not conclusive, for weak carcinogenic activity. 3) The International Agency for Research on Cancer (IARC) concluded that DGEBPA is not classifiable as a carcinogen (IARC group 3), that is human and animal evidence of carcinogenicity is inadequate.

Other chronic effects:

DGEBPA: Prolonged or repeated skin contact may cause sensitization, with itching, swelling, or rashes on later exposure. Studies have shown bisphenol A diglycidyl ether resin to cause allergic contact dermititis. Alkyl Glycidyl Ether: Sensitization has occurred in laboratory animals after repeated exposures.

Toxicological information on hazardous chemical constituents of this product:

Constituent	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 4hr, (rat)
Bisphenol A diglycidyl ether resin	11.4 g/kg	>20 ml/kg	no deaths
Alkyl Glycidyl Ether	>19.2 g/kg	> 4.5 g/kg	n/d

'n/d' = 'not determined'

12 ECOLOGICAL INFORMATION

Ecotoxicity:

No data available.

Mobility and persistence:

No data available.

Environmental fate:

No data available.

13. DISPOSAL CONSIDERATIONS

Please see also Section 15, Regulatory Information.

Waste management recommendations:

If this resin becomes a waste, it would not be a hazardous waste by RCRA criteria (40CFR 261). Dispose of according to applicable federal, state, and local regulations. Incineration is the preferred method of disposal.

14. TRANSPORT INFORMATION

Proper shipping name: Non-regulated
Technical name : N/A
Hazard class : N/A
UN number: N/A
Packing group: N/A
Emergency Response Guide no.: N/A
IMDG page number: N/A
Other: N/A

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA
All ingredients of this product are listed, or are exempt from listing, on the TSCA inventory.

The following RCRA code(s) applies to this material if it becomes waste:
None

Regulatory status of hazardous chemical constituents of this product:

Constituent	Extremely Hazardous*	Toxic Chemical**	CERCLA RQ (lbs)	TSCA 12B Export Notification
Bisphenol A diglycidyl ether resin	No	No	0.0	Not required
Alkyl Glycidyl Ether	No	No	0.0	Required

*Consult the appropriate regulations for emergency planning and release reporting requirements for substances on the SARA Section 301 Extremely Hazardous Substance list.

**Substances for which the "Toxic Chemical" column is marked "Yes" are on the SARA Section 313 list of Toxic Chemicals, for which release reporting may be required. For specific requirements, consult the appropriate regulations.

For purposes of SARA Section 312 hazardous materials inventory reporting, the following hazard classes apply to this material: - Immediate health hazard -- Delayed health hazard -

Canadian regulations

WHMIS hazard class(es) : D2B
All components of this product are on the Domestic Substances List.

16. OTHER INFORMATION

Hazardous Materials Identification System (HMIS) ratings:	Health	Flammability	Reactivity
	2*	1	1

The information and recommendations in this document are based on the best information available to us at the time of preparation, but we make no other warranty, express or implied, as to its correctness or completeness, or as to the results of reliance on this document.

ULTRA QUARTZ SURFACE PRIMER RESIN

This product appears in the following stock number(s):
13550

Last revised: 11/06/01
Printed: 12/20/2001

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Tradename: ULTRA QUARTZ SURFACE PRIMER RESIN
Product Identifier: EPOXY RESIN
General use: This information applies to the resin component of the two-part kit; handle freshly-mixed resin and hardener as recommended for the hardener. After curing, the product is not hazardous.
Chemical family: Epoxy resin

MANUFACTURER
ITW Devcon
30 Endicott St.
Danvers, MA 01923

EMERGENCY INFORMATION
Emergency telephone number
(CHEMTREC): (800) 424-9300
Other Calls: (978) 777-1100

2. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS CONSTITUENTS **Exposure limits**

Constituent	Abbr.	CAS No.	Weight percent	ACGIH TLV	OSHA PEL	Other Limits
Bisphenol A diglycidyl ether resin	DGEBPA	25068386	> 75	n/e	n/e	n/e
Alkyl Glycidyl Ether		68609972	< 25	n/e	n/e	n/e

"TLV" means the Threshold Limit Value exposure (eight-hour, time-weighted average, unless otherwise noted) established by the American Conference of Governmental Industrial Hygienists. "STEL" indicates a short-term exposure limit. "PEL" indicates the OSHA Permissible Exposure Limit."n/e" indicates that no exposure limit has been established. An asterisk (*) indicates a substance whose identity is a trade secret of our supplier and unknown to us.

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance, form, odor: viscous liquid with little odor.

WARNING! Eye and skin irritant. Potential skin sensitizer.

Potential health effects

Primary routes of exposure: ☒ Skin contact ☐ Skin absorption ☒ Eye contact ☐ Inhalation ☐ Ingestion

Symptoms of acute overexposure:

Skin: Moderate irritant. Contact at elevated temperatures can cause thermal burns which may result in permanent damage. May cause skin sensitization (itching, redness, rashes, hives, burning, swelling).

Eyes: Moderate irritant (stinging, burning sensation, tearing, redness, swelling). Contact at elevated temperatures can cause thermal burns which may result in permanent damage or blindness.

Inhalation:
The low vapor pressure of the resin makes inhalation unlikely in normal use. In applications where vapors (caused by high temperature) or mists (caused by mixing) are created, breathing may cause a mild burning sensation in the nose, throat and lungs.

Ingestion:
Acute oral toxicity is low. May cause gastric distress (nausea, vomiting, diarrhea).

Effects of chronic overexposure:
Prolonged or repeated skin contact may cause sensitization, with itching, swelling, or rashes on later exposure.

Carcinogenicity -- OSHA regulated: No **ACGIH: No** **National Toxicology Program: No**
International Agency for Research on Cancer: No
Cancer-suspect constituent(s) : None

Medical conditions which may be aggravated by exposure:
Preexisting eye and skin disorders (e.g. eczema). Development of preexisting skin or lung allergy symptoms may increase.

Other effects:
See section 11.

4. FIRST AID MEASURES

First aid for eyes:
Flush eye with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids. Get immediate medical attention.

First aid for skin:
Immediately remove contaminated clothing and excess contaminant. Flush skin with water for at least 15 minutes. Wash thoroughly with soap and warm water. Consult a physician if irritation develops.

First aid for inhalation:
Remove patient to fresh air. Administer oxygen if breathing is difficult. Get medical attention if symptoms persist.

First aid for ingestion:
Do NOT induce vomiting. Rinse mouth out with water, then sip water to remove taste from mouth. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips (if sitting) or to the side (if lying down) to prevent aspiration. Get medical attention.

5. FIRE FIGHTING MEASURES

Extinguishing media:
☐ Water ☒ Carbon dioxide ☒ Dry chemical ☒ Foam ☐ Alcohol foam

Flash Point (°F): > 300 **Method:** estimate

Explosive limits in air (percent) -- Lower: n/d **Upper:** n/d

Special firefighting procedures:
Material will not burn unless preheated. Do not enter confined space without full bunker gear. Firefighters should wear self-contained breathing apparatus and protective clothing. Cool fire exposed containers with water.

Unusual fire and explosion hazards:
Heating above 300 deg F in the presence of air may cause slow oxidative decomposition and above 500 deg F may cause polymerization. Personnel in vicinity and downwind should be evacuated.

Hazardous products of combustion:
When heated to decomposition it emits fumes of Cl- , carbon monoxide, other fumes and vapors varying in composition and toxicity.

6. ACCIDENTAL RELEASE MEASURES

Spill control:

Avoid personal contact. Eliminate ignition sources. Ventilate area.

Containment:

Dike, contain and absorb with clay, sand or other suitable material.

Cleanup:

For large spills, pump to storage/salvage vessels. Soak up residue with an absorbent such as clay, sand, or other suitable material and dispose of properly. Flush area with water to remove trace residue.

Special procedures:

Prevent spill from entering drainage/sewer systems, waterways, and surface waters. Collect run-off water and transfer to drums or tanks for later disposal. Notify local health authorities and other appropriate agencies if such contamination occurs.

7. HANDLING AND STORAGE

Handling precautions:

Avoid contact with skin, eyes, or clothing. Wash thoroughly with soap and water after using and particularly before eating, drinking, smoking, applying cosmetics, or using toilet facilities.
Launder contaminated clothing and protective gear before reuse. Discard contaminated leather articles.
Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product.

Storage:

Store in a cool, dry area away from high temperatures and flames.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

Ventilation :

Use ventilation that is adequate to keep employee exposure to airborne concentrations below exposure limits (or to the lowest feasible levels when limits have not been established). Although good general mechanical ventilation is usually adequate for most industrial applications, local exhaust ventilation is preferred (see ACGIH - Industrial Ventilation). Local exhaust may be required for confined areas (see OSHA 1910.146).

Other engineering controls :

Have emergency shower and eye wash available.

Personal protective equipment

Eye and face protection:

Chemical goggles if liquid contact is likely, or Safety glasses with side shields.

Skin protection:

Chemical-resistant gloves and other gear as required to prevent skin contact.

Respiratory protection:

None needed in normal use with proper ventilation. In poorly ventilated areas use NIOSH approved organic vapor cartidge respirator for uncured resin, dust/particle respirator during grinding/sanding operations for cured resin, or fresh airline respirator as exposure levels dictate (see OSHA 1910.134).

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity:	1.1-1.3	**Boiling point (°F):**	>500
Melting point (°F):	n/d	**Vapor density (air = 1):**	>1
Vapor pressure (mmHg):	0.03 mm Hg at 171 °F	**Evaporation rate (butyl acetate = 1):**	<<1
VOC (grams/liter):	0	**Solubility in water:**	Negligible
Percent volatile by volume:	0	**pH (5% solution or slurry in water):**	neutral
Percent solids by weight:	100		

10. STABILITY AND REACTIVITY

This material is chemically stable. Hazardous polymerization will not occur.

Conditions to avoid :
Open flame and extreme heat

Incompatible materials:
Strong Lewis or mineral acids, strong oxidizing agents, strong mineral and organic bases (esp. primary and secondary aliphatic amines). Sodium or calcium hypochlorite. Peroxides.

Hazardous products of decomposition:
Oxides of carbon; aldehydes, acids and other organic substances may be formed during combustion or elevated temperature (>500 deg F) degradation.

Conditions under which hazardous polymerization may occur:
Heat is generated when resin is mixed with curing agents; Run-a-way cure reactions may char and decompose the resin, generating unidentified fumes and vapors which may be toxic.

11. TOXICOLOGICAL INFORMATION

Acute oral effects: LD50 (rat): > 10 g/kg

Acute dermal effects: LD50 (rabbit): > 4.5 g/kg

Acute inhalation effects: LC50 (rat): Not available. Exposure: hours.

Eye irritation:
Not available.

Subchronic effects:
Alkyl Glycidyl Ether: a 20 day exposure to rabbit skin to 2 ml of 5% solution/kg/day showed no histological evidence of toxicity.

Carcinogenicity, teratogenicity, and mutagenicity:
1) MUTAGENICITY: Liquid resins based on diglycidyl ether of Bisphenol A (DGEBPA), have proved to be inactive

when tested by in vivo mutagenicity assays. These resins have shown activity in in vitro microbial mutagenicity screening and have produced chromosomal aberrations in cultured rat liver cells. The significance of these tests to man is unknown. 2) CARCINOGENICITY: Recent 2-year bioassays in rats and mice exposed by the dermal route to DGEBPA yielded no evidence of carcinogenicity to the skin or any other organs. This study clarifies prior equivocal results from a 2-year mouse skin painting study, which were suggestive, but not conclusive, for weak carcinogenic activity. 3) The International Agency for Research on Cancer (IARC) concluded that DGEBPA is not classifiable as a carcinogen (IARC group 3), that is human and animal evidence of carcinogenicity is inadequate.

Other chronic effects:

DGEBPA: Prolonged or repeated skin contact may cause sensitization, with itching, swelling, or rashes on later exposure. Studies have shown bisphenol A diglycidyl ether resin to cause allergic contact dermititis. Alkyl Glycidyl Ether: Sensitization has occurred in laboratory animals after repeated exposures.

Toxicological information on hazardous chemical constituents of this product:

Constituent	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 4hr, (rat)
Bisphenol A diglycidyl ether resin	11.4 g/kg	>20 ml/kg	no deaths
Alkyl Glycidyl Ether	>19.2 g/kg	> 4.5 g/kg	n/d

'n/d' = 'not determined'

12 ECOLOGICAL INFORMATION

Ecotoxicity:

No data available.

Mobility and persistence:

No data available.

Environmental fate:

No data available.

13. DISPOSAL CONSIDERATIONS

Please see also Section 15, Regulatory Information.

Waste management recommendations:

If this resin becomes a waste, it would not be a hazardous waste by RCRA criteria (40CFR 261). Dispose of according to applicable federal, state, and local regulations. Incineration is the preferred method of disposal.

14. TRANSPORT INFORMATION

Proper shipping name: Non-regulated
Technical name : N/A
Hazard class : N/A
UN number: N/A
Packing group: N/A
Emergency Response Guide no.: N/A
IMDG page number: N/A
Other: N/A

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA
All ingredients of this product are listed, or are exempt from listing, on the TSCA inventory.

The following RCRA code(s) applies to this material if it becomes waste:
None

Regulatory status of hazardous chemical constituents of this product:

Constituent	Extremely Hazardous*	Toxic Chemical**	CERCLA RQ (lbs)	TSCA 12B Export Notification
Bisphenol A diglycidyl ether resin	No	No	0.0	Not required
Alkyl Glycidyl Ether	No	No	0.0	Required

*Consult the appropriate regulations for emergency planning and release reporting requirements for substances on the SARA Section 301 Extremely Hazardous Substance list.

**Substances for which the "Toxic Chemical" column is marked "Yes" are on the SARA Section 313 list of Toxic Chemicals, for which release reporting may be required. For specific requirements, consult the appropriate regulations.

For purposes of SARA Section 312 hazardous materials inventory reporting, the following hazard classes apply to this material: - Immediate health hazard -- Delayed health hazard -

Canadian regulations

WHMIS hazard class(es) : D2B
All components of this product are on the Domestic Substances List.

16. OTHER INFORMATION

Hazardous Materials Identification System (HMIS) ratings:	Health	Flammability	Reactivity
	2*	1	1

The information and recommendations in this document are based on the best information available to us at the time of preparation, but we make no other warranty, express or implied, as to its correctness or completeness, or as to the results of reliance on this document.

ULTRA QUARTZ HARDENER

This product appears in the following stock number(s):
13550

Last revised: 12/19/01
Printed: 12/20/2001

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Tradename: ULTRA QUARTZ HARDENER

General use: The information below applies only to the hardener component of the Ultra Quartz kit. After proper mixing and curing, Ultra Quartz is not hazardous.

Chemical family: Modified cycloaliphatic amine

MANUFACTURER

ITW Devcon
30 Endicott St.
Danvers, MA 01923

EMERGENCY INFORMATION

Emergency telephone number
(CHEMTREC): (800) 424-9300
Other Calls: (978) 777-1100

2. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS CONSTITUENTS **Exposure limits**

Constituent	Abbr.	CAS No.	Weight percent	ACGIH TLV	OSHA PEL	Other Limits
Benzyl alcohol	BZOH	100516	> 25	n/e	n/e	10 ppm (AIHA)
Aminoethylpiperazine	AEP	140318	< 20	n/e	n/e	n/e
Nonylphenol		25154523	< 35	n/e	n/e	n/e
Isophorone diamine		2855132	< 35	n/e	n/e	n/e
Salicylic acid		69727	< 15	n/e	n/e	n/e

"TLV" means the Threshold Limit Value exposure (eight-hour, time-weighted average, unless otherwise noted) established by the American Conference of Governmental Industrial Hygienists. "STEL" indicates a short-term exposure limit. "PEL" indicates the OSHA Permissible Exposure Limit."n/e" indicates that no exposure limit has been established. An asterisk (*) indicates a substance whose identity is a trade secret of our supplier and unknown to us.

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance, form, odor: Viscous, amber liquid with fishy odor.

DANGER! Corrosive. Causes eye and skin burns. Eye, skin and respiratory irritant. Toxic by skin absorption. May cause skin sensitization.

Potential health effects

Primary routes of exposure: ☒ Skin contact ☒ Skin absorption ☒ Eye contact ☒ Inhalation ☒ Ingestion

Symptoms of acute overexposure:

Skin: Corrosive. Can cause severe irritation, chemical burns, blistering, possible tissue destruction. Absorption may cause malaise, discomfort, injury and death unless treated promptly.

Eyes: Corrosive. Severe irritation or burns. May cause lacrimation, conjunctivitis, corneal damage and may cause permanent injury (including blindness).

Inhalation:

If the hardener is poorly ventilated, strongly heated or atomized, the vapor or mist can cause severe irritation of the respiratory tract, damage contacted tissue and produce scarring. Coughing and chest pain may result, nausea and vomiting in severe cases.

Ingestion:

Causes severe damage to mucous membranes if swallowed. Burning of mouth, throat, and stomach with abdominal and chest pain. May cause malaise, headache, discomfort, bleeding and vomiting of blood, collapse. Aspiration may result in lung damage.

Effects of chronic overexposure:

Repeated skin contact or inhalation may cause sensitization, with asthmatic or allergic symptoms on subsequent exposure (itching, rash, defatting, swelling, nausea, faintness, headache). Repeated or prolonged exposure may cause adverse respiratory effects (dryness of nasal passages, cough, tightness of chest, shortness of breath), eye effects (conjunctivitis, corneal damage), or skin effects (rash, irritation, corrosion). Effects from inhalation of vapors may be delayed.

Carcinogenicity -- OSHA regulated: No **ACGIH: No** **National Toxicology Program: No**

International Agency for Research on Cancer: No

Cancer-suspect constituent(s) : None

Medical conditions which may be aggravated by exposure:

Eye disease, skin disorders (e.g. eczema) and allergies, asthma and respiratory diseases (e.g. Bronchitis, Emphysema).

Other effects:

Repeated and/or prolonged exposure to low concentrations of vapor may cause: sore throat, eye irritation, which are transient. Corneal edema may give rise to a perception of "blue haze" or "fog" around lights which is transient and has no known residual effect.

4. FIRST AID MEASURES

First aid for eyes:

Flush eye with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids. Get immediate medical attention.

First aid for skin:

Immediately remove contaminated clothing and excess contaminant. Flush skin with water for at least 15 minutes. Wash thoroughly with soap and warm water. Consult a physician if irritation develops.

First aid for inhalation:

Remove patient to fresh air. Administer oxygen if breathing is difficult. Get medical attention if symptoms persist.

First aid for ingestion:

Do NOT induce vomiting. Administer 3-4 glasses of milk or water. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips (if sitting) or to the side (if lying down) to prevent aspiration. Get immediate medical attention.

5. FIRE FIGHTING MEASURES

General fire and explosion characteristics:

Class IIIB. Ignition will give rise to a class B fire.

Extinguishing media:

☐ Water ☒ Carbon dioxide ☒ Dry chemical ☐ Foam ☒ Alcohol foam

Flash Point (°F): > 199.99 **Method:** CC

Explosive limits in air (percent) -- **Lower:** n/d **Upper:** n/d

Special firefighting procedures:

Cool fire-exposed containers with water. Firefighters should wear self-contained breathing apparatus and full protective gear. Retain expended liquids for later disposal.

Unusual fire and explosion hazards:

Sudden reaction and fire may result if product is mixed with an oxidizing agent. Personnel in vicinity and downwind should be evacuated. Contact of liquid with skin must be prevented.

Hazardous products of combustion:

Oxides of carbon, oxides of nitrogen, ammonia and unidentified organic combustion products.

6. ACCIDENTAL RELEASE MEASURES

Spill control:

Avoid personal contact. Evacuate area. Eliminate ignition sources. Ventilate area.

Containment:

Dike, contain and absorb with clay, sand or other suitable material.

Cleanup:

For large spills, pump to storage/salvage vessels. Soak up residue with an absorbent such as clay, sand, or other suitable material and dispose of properly. Flush area with water to remove trace residue. Clean-up waste water should be placed in appropriate containers for proper disposal.

Special procedures:

Prevent spill from entering drainage/sewer systems, waterways, and surface waters. Collect run-off water and transfer to drums or tanks for later disposal. Notify local health authorities and other appropriate agencies if such contamination occurs.

7. HANDLING AND STORAGE

Handling precautions:

Avoid contact with skin, eyes, or clothing. Wash thoroughly with soap and water after using and particularly before eating, drinking, smoking, applying cosmetics, or using toilet facilities.
Launder contaminated clothing and protective gear before reuse. Discard contaminated leather articles.
Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against nuisance dust during sanding/grinding of cured product.

Storage:

Keep away from acids, alkalis, oxidizers. Store in a cool, dry area away from high temperatures and flames. Keep cover closed and store in ventilated area. Do not store in reactive metal containers (i.e. iron).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

Ventilation :

Use ventilation that is adequate to keep employee exposure to airborne concentrations below exposure limits (or to the lowest feasible levels when limits have not been established). Although good general mechanical ventilation is usually adequate for most industrial applications, local exhaust ventilation is preferred (see ACGIH - Industrial Ventilation). Local exhaust may be required for confined areas (see OSHA 1910.146).

Other engineering controls :

Have emergency shower and eye wash available.

Personal protective equipment

Eye and face protection:

Full face shield with goggles underneath.

Skin protection:

Chemical-resistant rubber (e.g. neoprene, butyl rubber, nitrile) gloves and other protective gear as needed to prevent skin contact.

Respiratory protection:

None needed in normal use with proper ventilation. In poorly ventilated areas use NIOSH approved organic vapor cartidge respirator for uncured resin, dust/particle respirator during grinding/sanding operations for cured resin, or fresh airline respirator as exposure levels dictate (see OSHA 1910.134).

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity:	0.99	**Boiling point (°F):**	> 392
Melting point (°F):	n/d	**Vapor density (air = 1):**	>1
Vapor pressure (mmHg):	< 10.34 mmHg at 70 °	**Evaporation rate (butyl acetate = 1):**	<<1
VOC (grams/liter):	0	**Solubility in water:**	Appreciable
Percent volatile by volume:	0	**pH (5% solution or slurry in water):**	alkaline
Percent solids by weight:	100		

10. STABILITY AND REACTIVITY

This material is chemically stable. Hazardous polymerization will not occur.

Conditions to avoid :

Slowly corrodes copper, aluminum, zinc and galvanized surfaces.

Incompatible materials:

Mineral & organic acids, alkalis, reducing agents, oxidizing agents, reactive metals. Sodium or calcium hypochlorite. Amines. Peroxides. Materials reactive with hydroxyl cmpds.

Hazardous products of decomposition:

Oxides of carbon and nitrogen; amines, ammonia, nitric acid, aldehydes, organic acid vapors and other unknown toxic gases and vapors.

Conditions under which hazardous polymerization may occur:

Heat is generated when resin is mixed with curing agents; Run-a-way cure reactions may char and decompose the resin, generating unidentified fumes and vapors which may be toxic.

11. TOXICOLOGICAL INFORMATION

Acute oral effects: LD50 (rat): > 1000 mg/kg (estimate)

Acute dermal effects: LD50 (rabbit): > 1000 mg/kg (estimate)

Acute inhalation effects: LC50 (rat): Not available. Exposure: hours.

Eye irritation:
Not available.

Subchronic effects:
Not available.

Carcinogenicity, teratogenicity, and mutagenicity:
A component has been shown to cause reproductive / teratogenic effects in laboratory animals. Nonylphenol was non-mutagenic when tested in 5 Salmonella typhimurium strains at concentrations up to 5 mg/plate both with and without metabolic activation. In an in vitro gene mutation assay using Chinese hamster V79 cells, nonylphenol was not mutagenic with and without metabolic activation at concentrations up to 0.1 mg/ml. Also, nonylphenol tested negative in an in vivo mouse micronucleus tests. Nonylphenol administered to pregnant rats at doses of 0, 75, 150, 300 mg/kg from days 6-15 of gestation produced no embyro-fetal toxicity or malformations, even at maternally toxic doses. Maternal toxicity included effects on kidney and spleen at the 150 mg/kg dose level and mortality, reduced body weight gain and food consumption at 300 mg/kg/day.

Other chronic effects:
Rats (5/sex) fed a diet containing 0, 25, 100, 400 mg/kg/day of nonylphenol for 28 days showed no mortality or clinical signs of toxicity. Body weight and food consumption were decreased in the high dose group only. Slight changes in blood serum chemistry and increases in relative kidney, liver and testes weights were observed in high dose males. Histopathological examination revealed minor effects on renal proximal tubules and hepatocytes of these high dose males. No organ weight changes or histopathological findings were observed in females of any dose level. The no observable effect level (NOEL) for this study was determined to be 100 mg/kg/day.

Toxicological information on hazardous chemical constituents of this product:

Constituent	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 4hr, (rat)
Benzyl alcohol	1230 mg/kg	2000 mg/kg	> 2000 ppm
Aminoethylpiperazine	2140 mg/kg	880 mg/kg	n/d
Nonylphenol	1620 mg/kg	2140 mg/kg	>1 mg/L
Isophorone diamine	1030 mg/kg	n/d	n/d
Salicylic acid	891 mg/kg	>10gm/kg	n/d

'n/d' = 'not determined'

12 ECOLOGICAL INFORMATION

Ecotoxicity:
No data available.

Mobility and persistence:
No data available.

Environmental fate:
No data available.

13. DISPOSAL CONSIDERATIONS

Please see also Section 15, Regulatory Information.

Waste management recommendations:
If this resin becomes a waste, it would not be a hazardous waste by RCRA criteria (40CFR 261). Dispose of according to applicable federal, state, and local regulations. Incineration is the preferred method of disposal.

14. TRANSPORT INFORMATION

Proper shipping name:	Corrosive liquid, basic, organic, n.o.s. *****
Technical name :	N-Aminoethylpiperazine and Isophoronediamine
Hazard class :	8
UN number:	3267
Packing group:	III
Emergency Response Guide no.:	153
IMDG page number:	N/A
Other:	Marine Pollutant (Nonyl Phenol)

*Depending upon the size and type of container, this material may be reclassified as "Consumer Commodity, ORM-D" for shipments within the United States, or "Limited Quantity" elsewhere. Refer to the appropriate regulation.

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA
All ingredients of this product are listed, or are exempt from listing, on the TSCA inventory.

The following RCRA code(s) applies to this material if it becomes waste:
None

Regulatory status of hazardous chemical constituents of this product:

Constituent	Extremely Hazardous*	Toxic Chemical**	CERCLA RQ (lbs)	TSCA 12B Export Notification
Benzyl alcohol	No	No	0.0	Not required
Aminoethylpiperazine	No	No	0.0	Not required

Constituent	Extremely Hazardous*	Toxic Chemical**	CERCLA RQ (lbs)	TSCA 12B Export Notification
Nonylphenol	No	No	0.0	Not required
Isophorone diamine	No	No	0.0	Not required
Salicylic acid	No	No	0.0	Not required

*Consult the appropriate regulations for emergency planning and release reporting requirements for substances on the SARA Section 301 Extremely Hazardous Substance list.

**Substances for which the "Toxic Chemical" column is marked "Yes" are on the SARA Section 313 list of Toxic Chemicals, for which release reporting may be required. For specific requirements, consult the appropriate regulations.

For purposes of SARA Section 312 hazardous materials inventory reporting, the following hazard classes apply to this material: - Immediate health hazard -- Delayed health hazard -

Canadian regulations

WHMIS hazard class(es) : D2B; E
All components of this product are on the Domestic Substances List.

16. OTHER INFORMATION

Hazardous Materials Identification System (HMIS) ratings:	Health	Flammability	Reactivity
	3*	1	0

The information and recommendations in this document are based on the best information available to us at the time of preparation, but we make no other warranty, express or implied, as to its correctness or completeness, or as to the results of reliance on this document.

ULTRA QUARTZ SURFACE PRIMER HARDENER

This product appears in the following stock number(s):
13550

Last revised: 12/07/01
Printed: 12/20/2001

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Tradename: ULTRA QUARTZ SURFACE PRIMER HARDENER

General use: The following information applies to the Surface Primer Hardener component of the Ultra Quartz kit and to freshly mixed, uncured Surface Primer. After proper curing, the product is not hazardous.

Chemical family: Aliphatic amine

MANUFACTURER
ITW Devcon
30 Endicott St.
Danvers, MA 01923

EMERGENCY INFORMATION
Emergency telephone number
(CHEMTREC): (800) 424-9300
Other Calls: (978) 777-1100

2. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS CONSTITUENTS **Exposure limits**

Constituent	Abbr.	CAS No.	Weight percent	ACGIH TLV	OSHA PEL	Other Limits
Phenol		108952	<15	5 ppm	5ppm	5 ppm (Canada)
Trimethylhexamethylenediamine		25620580	<35	n/e	n/e	n/e
Aliphatic amine		*	>50	n/e	n/e	n/e

"TLV" means the Threshold Limit Value exposure (eight-hour, time-weighted average, unless otherwise noted) established by the American Conference of Governmental Industrial Hygienists. "STEL" indicates a short-term exposure limit. "PEL" indicates the OSHA Permissible Exposure Limit."n/e" indicates that no exposure limit has been established. An asterisk (*) indicates a substance whose identity is a trade secret of our supplier and unknown to us.

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance, form, odor: Amber liquid with irritating odor.

DANGER! Corrosive. Eye, skin and respiratory irritant. Potential skin sensitizer.

Potential health effects

Primary routes of exposure: ☒ Skin contact ☒ Skin absorption ☒ Eye contact ☒ Inhalation ☐ Ingestion

Symptoms of acute overexposure:

Skin: Causes chemical burns, necrosis and permanent injury. Product can be absorbed through skin; symptoms include nausea, headache, and general discomfort.

Eyes: Chemical burns, can cause permanent eye damage and blindness. Vapor can cause eye irritation (lacrimation, conjunctivitis, corneal edema).

Inhalation:

Corrosive to respiratory system. Vapor concentrations can cause severe irritation of the respiratory tract, which may damage contacted tissue, cause scarring.

Ingestion:

Corrosive to mucous membranes. Ingested phenol is very toxic, affecting lungs, liver, spleen, kidneys, pancreas, and CNS.

Effects of chronic overexposure:

Prolonged or repeated overexposure can cause skin sensitization, with skin symptoms such as itching, swelling or rashes. Repeated and/or prolonged exposures may result in: liver disorders (jaundice or liver enlargement), kidney disorders (edema or proteinuria), respiratory effects (cough, tightness of chest, shortness of breath), eye effects (conjunctivitis or corneal damage), skin effects (rash, irritation or corrosion). Effects from inhalation may be delayed. Low concentrations may cause soar throat.

Carcinogenicity -- OSHA regulated: No **ACGIH: No** **National Toxicology Program: No**

International Agency for Research on Cancer: No

Cancer-suspect constituent(s) : None

Medical conditions which may be aggravated by exposure:

Allergies, eczema, and skin disorders. Asthma and chronic respiratory diseases (bronchitis, emphysema). Eye diseases. Kidney disorders. Liver disorders.

Other effects:

Target organs affected: eye, skin, liver or hepatic system, kidney, spleen, pancreas, respiratory system. Corneal edema may cause blue haze around lights (transient).

4. FIRST AID MEASURES

First aid for eyes:

Flush eye with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids. Get immediate medical attention.

First aid for skin:

Remove contaminated clothing, shoes and excess contaminant. Immediately flush skin with water for at least 15 minutes. Do NOT apply grease or ointments. Cover the affected area with a sterile dressing or clean sheeting and transport for medical care. Control shock, if present. Destroy contaminated leather apparel and launder contaminated clothing prior to reuse.

First aid for inhalation:

Remove patient to fresh air. Administer oxygen if breathing is difficult. Get medical attention if symptoms persist.

First aid for ingestion:

Corrosive--do NOT induce vomiting. If patient is conscious, give 3-4 glasses of milk or water to dilute. Get immediate medical help.

5. FIRE FIGHTING MEASURES

General fire and explosion characteristics:

Class IIIB.

Extinguishing media:

☐ Water ☒ Carbon dioxide ☒ Dry chemical ☐ Foam ☒ Alcohol foam

Flash Point (°F): 255 **Method:** PMCC

Explosive limits in air (percent) -- **Lower:** n/d **Upper:** n/d

Special firefighting procedures:

Firefighters should wear self-contained breathing apparatus and protective gear to prevent skin contact. Cool fire-exposed containers with water spray. Retain expended liquids for later disposal.

Unusual fire and explosion hazards:

May generate toxic or irritating combustion products. Sudden reaction and fire may result if product is mixed with an oxidizing agent. Personnel in vicinity and downwind should be evacuated.

Hazardous products of combustion:

Oxides of carbon and nitrogen, ammonia and other unknown organic chemicals.

6. ACCIDENTAL RELEASE MEASURES

Spill control:

Avoid personal contact, wear butyl rubber protective clothing, eye protection and self-contained breathing apparatus. Eliminate ignition sources. Ventilate area.

Containment:

Dike, contain and absorb with dry soil, sand or other suitable, non-reactive material.

Cleanup:

For large spills, pump to storage/salvage vessels. Soak up residue with an absorbent such as dry soil, sand, or other suitable, non-reactive material and dispose of properly. Flush area with water to remove trace residue.

Special procedures:

Prevent spill from entering drainage/sewer systems, waterways, and surface waters.

7. HANDLING AND STORAGE

Handling precautions:

Avoid breathing vapors. Avoid contact with skin, eyes, or clothing. Handle in well ventilated work space. Wash thoroughly with soap and water after using and particularly before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Launder contaminated clothing and protective gear before reuse. Discard contaminated leather articles. Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Avoid using in any spray application without strict conformance to all applicable electrical codes and the OSHA limit for maximum allowable airborne concentrations. Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product. Do NOT use sodium nitrite or other nitrosating agents in formulations containing this product. Cancer causing nitrosamines could be formed.

Storage:

Store in a cool, dry, ventilated area away from acids, oxidizers, high temperatures and flames. Store in steel containers, do not store in reactive metal containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

Ventilation :

Use ventilation that is adequate to keep employee exposure to airborne concentrations below exposure limits (or to the lowest feasible levels when limits have not been established). Although good general mechanical ventilation is usually adequate for most industrial applications, local exhaust ventilation is preferred (see ACGIH - Industrial Ventilation). Local exhaust may be required for confined areas (see OSHA 1910.146).

Other engineering controls :

Have emergency shower and eye wash stations available.

Personal protective equipment

Eye and face protection:
Face shield with splashproof goggles underneath.

Skin protection:
Chemical resistant gloves (Neoprene, butyl rubber, nitrile, PVC) and other impervious protective gear as required to prevent skin contact.

Respiratory protection:
None needed in normal use with proper ventilation. In poorly ventilated areas use NIOSH approved organic vapor cartidges respirator for uncured resin, dust/particle respirators during grinding/sanding operations for cured resin, or fresh airline respirator as exposure levels dictate (see OSHA 1910.134).

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity:	1.0	**Boiling point (°F):**	> 212
Melting point (°F):	n/d	**Vapor density (air = 1):**	n/d
Vapor pressure (mmHg):	< 20.7 mm Hg at 70 °F	**Evaporation rate (butyl acetate = 1):**	n/d
VOC (grams/liter):	n/d	**Solubility in water:**	Slight
Percent volatile by volume:	n/d	**pH (5% solution or slurry in water):**	Alkaline
Percent solids by weight:	n/d		

10. STABILITY AND REACTIVITY

This material is chemically stable. Hazardous polymerization will not occur.

Conditions to avoid :
Extreme heat, sparks, and open flame. Product slowly corrodes copper, aluminum, zinc, & galvanized surfaces.

Incompatible materials:
Oxidizers , mineral acids , organic acids. Reactive metals. Sodium or calcium hypochlorite. Peroxides. Hydroxyls. Nitrites & nitrosating agents. Nitrous acid. Nitrous oxides.

Hazardous products of decomposition:
Oxides of carbon and nitrogen; ammonia and phenols from incomplete combustion. Nitric acids. Nitrosamines. Aldehydes. Other unknown organic chemicals.

Conditions under which hazardous polymerization may occur:
Heat is released when this hardener is mixed with epoxy resins. Use caution when mixing large quantities.

11. TOXICOLOGICAL INFORMATION

Acute oral effects: LD50 (rat): > 2000 mg/kg (no deaths, estimate)

Acute dermal effects: LD50 (rabbit): > 2000 mg/kg (no deaths, estimate)
Corrosive to the skin of a rabbit.

Acute inhalation effects: LC50 (rat): No data Exposure: 0 hours.

Eye irritation:
Not available.

Subchronic effects:
Absorption of phenolic solutions through the skin may be very rapid and cause death. Lesser exposures can cause damage to the kidneys, liver, pancreas and spleen, and edema of the lungs.

Carcinogenicity, teratogenicity, and mutagenicity:
Phenol has been shown to produce fetotoxic effects in laboratory animals. Phenol has been shown to be a mutagenic in germ cells, in vivo.

Other chronic effects:
Repeated overexposure to phenol can cause efects on the heart and nervous system including changes in heart rate, blood pressure, respiration, as well as tremors and lung disorders. Chronic exposures can cause death from liver and kidney damage.

Toxicological information on hazardous chemical constituents of this product:

Constituent	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 4hr, (rat)
Phenol	317 mg/kg	630 mg/kg	> 3600 mg/m^3
Trimethylhexamethylenediamine	n/d	n/d	n/d
Aliphatic amine	n/d	n/d	n/d

'n/d' = 'not determined'

12 ECOLOGICAL INFORMATION

Ecotoxicity:
No data available.

Mobility and persistence:
No data available.

Environmental fate:
No data available.

13. DISPOSAL CONSIDERATIONS

Please see also Section 15, Regulatory Information.

Waste management recommendations:
If this material becomes a waste, it would not be a hazardous waste by RCRA criteria (40CFR 261). Waste from this product may present long term environmental hazards, thus landfill disposal must be considered less acceptable than incineration. Dispose of according to applicable federal, state, and local regulations.

14. TRANSPORT INFORMATION

Proper shipping name: Amines, liquid, corrosive, n.o.s.
Technical name : TRIMETHYLHEXAMETHYLENEDIAMINE
Hazard class : 8
UN number: 2735
Packing group: II
Emergency Response Guide no.: 153
IMDG page number: N/A
Other: N/A

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA
All ingredients of this product are listed, or are exempt from listing, on the TSCA inventory.

The following RCRA code(s) applies to this material if it becomes waste:
None

Regulatory status of hazardous chemical constituents of this product:

Constituent	Extremely Hazardous*	Toxic Chemical**	CERCLA RQ (lbs)	TSCA 12B Export Notification
Phenol	Yes	Yes	1000.0	Required
Trimethylhexamethylenediamine	No	No	0.0	Not required
Aliphatic amine	No	No	0.0	Not required

*Consult the appropriate regulations for emergency planning and release reporting requirements for substances on the SARA Section 301 Extremely Hazardous Substance list.

**Substances for which the "Toxic Chemical" column is marked "Yes" are on the SARA Section 313 list of Toxic Chemicals, for which release reporting may be required. For specific requirements, consult the appropriate regulations.

For purposes of SARA Section 312 hazardous materials inventory reporting, the following hazard classes apply to this material: - Immediate health hazard -- Delayed health hazard -

Canadian regulations

WHMIS hazard class(es) : D2B, E, D2A
All components of this product are on the Domestic Substances List.

16. OTHER INFORMATION

Hazardous Materials Identification System (HMIS) ratings:	Health	Flammability	Reactivity
	3*	1	0

The information and recommendations in this document are based on the best information available to us at the time of preparation, but we make no other warranty, express or implied, as to its correctness or completeness, or as to the results of reliance on this document.

ULTRA QUARTZ AGGREGATE

This product appears in the following stock number(s):
13550

Last revised: 11/29/01
Printed: 12/20/2001

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Tradename: ULTRA QUARTZ AGGREGATE
Product Identifier: EPOXY RESIN
General use: This information applies to the aggregate component wetted with resin; handle freshly-mixed resin and hardener as recommended for the hardener. After curing, the product is not hazardous.
Chemical family: Epoxy resin

MANUFACTURER

ITW Devcon
30 Endicott St.
Danvers, MA 01923

EMERGENCY INFORMATION

Emergency telephone number
(CHEMTREC): (800) 424-9300
Other Calls: (978) 777-1100

2. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS CONSTITUENTS **Exposure limits**

Constituent	Abbr.	CAS No.	Weight percent	ACGIH TLV	OSHA PEL	Other Limits
Crystalline silica		14808607	60-100	0.05 mg/m3	10/(%Q+2) mg	0.10 mg/m^3 (Canada)

"TLV" means the Threshold Limit Value exposure (eight-hour, time-weighted average, unless otherwise noted) established by the American Conference of Governmental Industrial Hygienists. "STEL" indicates a short-term exposure limit. "PEL" indicates the OSHA Permissible Exposure Limit."n/e" indicates that no exposure limit has been established. An asterisk (*) indicates a substance whose identity is a trade secret of our supplier and unknown to us.

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance, form, odor: Dense grey-tan sand with little odor.

WARNING! Eye and skin irritant. Potential skin sensitizer.

Potential health effects

Primary routes of exposure: ☒ Skin contact ☐ Skin absorption ☒ Eye contact ☐ Inhalation ☐ Ingestion

Symptoms of acute overexposure:

Skin: Moderate irritant. May cause skin sensitization (rashes, hives).
Eyes: Moderate irritant.

Inhalation:
The low vapor vapor pressure of the wetting agent makes inhalation unlikely in normal use.

Ingestion:
Acute oral toxicity is low. May cause gastric distress.

Effects of chronic overexposure:

Prolonged or repeated skin contact may cause sensitization, with itching, swelling, or rashes on later exposure. This product is mixed with a wetting agent and does not contain any silica particles of respirable size.

Carcinogenicity -- OSHA regulated: Yes **ACGIH: No** **National Toxicology Program: Yes**

International Agency for Research on Cancer: Yes

Cancer-suspect constituent(s) : silica

Medical conditions which may be aggravated by exposure:

Preexisting eye and skin disorders. Development of preexisting skin or lung allergy symptoms may increase.

Other effects:

See section 11.

4. FIRST AID MEASURES

First aid for eyes:

Flush eye with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids. Get immediate medical attention.

First aid for skin:

Immediately remove contaminated clothing and excess contaminant. Flush skin with water for at least 15 minutes. Wash thoroughly with soap and warm water. Consult a physician if irritation develops.

First aid for inhalation:

Remove patient to fresh air. Administer oxygen if breathing is difficult. Get medical attention if symptoms persist.

First aid for ingestion:

Do NOT induce vomiting. Administer 3-4 glasses of milk or water. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips (if sitting) or to the side (if lying down) to prevent aspiration. Get immediate medical attention.

5. FIRE FIGHTING MEASURES

Extinguishing media:

☐ Water ☒ Carbon dioxide ☒ Dry chemical ☒ Foam ☐ Alcohol foam

Flash Point (°F): >400 **Method:** estimate (wetting agent)

Explosive limits in air (percent) -- **Lower:** n/d **Upper:** n/d

Special firefighting procedures:

Material will not burn unless preheated. Do not enter confined space without full bunker gear. Firefighters should wear self-contained breathing apparatus and protective clothing. Cool fire exposed containers with water.

Unusual fire and explosion hazards:

Heating above 300 deg F in the presence of air may cause slow oxidative decomposition.

Hazardous products of combustion:

When heated to decomposition it emits fumes of Cl- , carbon monoxide, other fumes and vapors varying in composition and toxicity.

6. ACCIDENTAL RELEASE MEASURES

Spill control:

Avoid personal contact.

Containment:

n/a

Cleanup:

Shovel or sweep up for re-use or disposal.

Special procedures:

Prevent spill from entering drainage/sewer systems, waterways, and surface waters.

7. HANDLING AND STORAGE

Handling precautions:

Avoid breathing vapors. Avoid contact with skin, eyes, or clothing. Wash thoroughly with soap and water after using and particularly before eating, drinking, smoking, applying cosmetics, or using toilet facilities.
Launder contaminated clothing and protective gear before reuse. Discard contaminated leather articles.
Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product. Do NOT mix with hydrofluoric acid as silica will dissolve and a corrosive gas, silicon tetrafluoride, could be formed. Also incompatible with fluorine, chlorine trifluoride, or oxygen difluoride.

Storage:

Store in a cool, dry area away from high temperatures and flames. Keep away from acids, oxidizers. Keep container tightly closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

Ventilation :

Use ventilation that is adequate to keep employee exposure to airborne concentrations below exposure limits (or to the lowest feasible levels when limits have not been established). Although good general mechanical ventilation is usually adequate for most industrial applications, local exhaust ventilation is preferred (see ACGIH - Industrial Ventilation). Local exhaust may be required for confined areas (see OSHA 1910.146).

Other engineering controls :

Have emergency shower and eye wash available.

Personal protective equipment

Eye and face protection:

Safety glasses with side shields.

Skin protection:

Chemical-resistant gloves and other gear as required to prevent skin contact.

Respiratory protection:

None required at normal handling temperatures and conditions. Use NIOSH approved organic vapor cartidges for uncured resin and dust/particle respirators during grinding/sanding operations of cured resin as exposure levels dictate.

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity:	2.57	**Boiling point (°F):**	>500
Melting point (°F):	n/d	**Vapor density (air = 1):**	>1
Vapor pressure (mmHg):	0.03 mm Hg at 171 °F	**Evaporation rate (butyl acetate = 1):**	<<1
VOC (grams/liter):	0	**Solubility in water:**	Negligible
Percent volatile by volume:	0	**pH (5% solution or slurry in water):**	neutral
Percent solids by weight:	100		

10. STABILITY AND REACTIVITY

This material is chemically stable. Hazardous polymerization will not occur.

Conditions to avoid :
Open flame and extreme heat.

Incompatible materials:
Strong Lewis or mineral acids,strong oxidizing agents,strong mineral & organic bases(esp. primary & secondary aliphatic amines). Hydrofluoric acid, fluorine, chlorine trifluoride.

Hazardous products of decomposition:
Oxides of carbon; aldehydes, acids and other organic substances may be formed during combustion or elevated temperature (>500 deg F) degradation.

Conditions under which hazardous polymerization may occur:
Heat is generated when resin is mixed with curing agents; Run-a-way cure reactions may char and decompose the resin, generating unidentified fumes and vapors which may be toxic.

11. TOXICOLOGICAL INFORMATION

Acute oral effects: LD50 (rat): Not determined.

Acute dermal effects: LD50 (rabbit): Not determined.

Acute inhalation effects: LC50 (rat): Not determined. Exposure: hours.

Eye irritation:
No data available.

Subchronic effects:
No data available.

Carcinogenicity, teratogenicity, and mutagenicity:
Both the resin and the diglycidyl ether of bisphenol A (a component of this product) have proved to be inactive when tested by In Vivo mutagenicity assays. Both have shown activity by In Vitro microbial mutagenicity screening and have produced chromosomal aberrations in cultured rat liver cells. Recent 2-year bioassays in rats and mice exposed

by the dermal route to the diglycidyl ether of bisphenol A (a component in all BPA/ECH based liquid epoxy resins) yielded no evidence of carcinogenicity to the skin or any other organs. This study clarifies prior equivocal results from a 2-year mouse skin painting study, which were suggestive, but not conclusive, for weak carcinogenic activity. The International Agency for Research on Cancer (IARC) concluded that DGEBPA is not classifiable as a carcinogen (IARC group 3), that is human and animal evidence of carcinogenicity is inadequate.

Other chronic effects:

Prolonged or repeated skin contact may cause sensitization, with itching, swelling, or rashes on later exposure. Studies have shown bisphenol A diglycidyl ether resin to cause allergic contact dermititis.

Toxicological information on hazardous chemical constituents of this product:

Constituent	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 4hr, (rat)
Crystalline silica	n/d	n/d	n/d

'n/d' = 'not determined'

12 ECOLOGICAL INFORMATION

Ecotoxicity:

No data available.

Mobility and persistence:

No data available.

Environmental fate:

No data available.

13. DISPOSAL CONSIDERATIONS

Please see also Section 15, Regulatory Information.

Waste management recommendations:

Dispose of according to applicable federal, state, and local regulations.

14. TRANSPORT INFORMATION

Proper shipping name: Non-regulated
Technical name : N/A
Hazard class : N/A
UN number: N/A
Packing group: N/A
Emergency Response Guide no.: N/A
IMDG page number: N/A
Other: N/A

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA
All ingredients of this product are listed, or are exempt from listing, on the TSCA inventory.

The following RCRA code(s) applies to this material if it becomes waste:
None

Regulatory status of hazardous chemical constituents of this product:

Constituent	Extremely Hazardous*	Toxic Chemical**	CERCLA RQ (lbs)	TSCA 12B Export Notification
Crystalline silica	No	No	0.0	Not required

*Consult the appropriate regulations for emergency planning and release reporting requirements for substances on the SARA Section 301 Extremely Hazardous Substance list.

**Substances for which the "Toxic Chemical" column is marked "Yes" are on the SARA Section 313 list of Toxic Chemicals, for which release reporting may be required. For specific requirements, consult the appropriate regulations.

For purposes of SARA Section 312 hazardous materials inventory reporting, the following hazard classes apply to this material: - Immediate health hazard -- Delayed health hazard -

Canadian regulations

WHMIS hazard class(es) : D2B; D2A
All components of this product are on the Domestic Substances List.

16. OTHER INFORMATION

Hazardous Materials Identification System (HMIS) ratings:	Health	Flammability	Reactivity
	2*	1	1

The information and recommendations in this document are based on the best information available to us at the time of preparation, but we make no other warranty, express or implied, as to its correctness or completeness, or as to the results of reliance on this document.