

## Button Head Cap Screws



Inch-Button Head		Metric-Button Head	
Nominal Size	Tightening Torque (In-Pounds)	Nominal Size	Tightening Torque (N•m)
4	8	M3 x 0.5	1.25
5	-	M4 x 0.7	2.9
6	15	M5 x 0.8	5.9
8	30	M6 x 1	10.0
10	65	M8 x 1.25	24.0
1/4	125	M10 x 1.5	48.0
5/16	200	M12 x 1.75	84.0
3/8	360	M16 x 2	207.0
1/2	1000	M20 x 2.5	-
5/8	1750		

NOTE: This specification is for Holo-Krome® alloy steel fasteners with thermal black finish and light oil.